

# Contents

<b>Preface .....</b>	ix
<b>1 Introduction.....</b>	1
1.1 The bridges of understanding.....	1
Further reading.....	3
<b>2 Chemical structure of polymers.....</b>	5
2.1 The method of synthesis .....	5
2.2 Condensation polymers.....	5
2.3 Addition polymers .....	6
2.4 Stereochemistry in polymer molecules .....	8
2.5 Geometric isomerism.....	10
2.6 Monomer functionality.....	10
2.7 Copolymers and blends.....	12
2.8 Local organisation of polymer chains.....	13
2.9 Molar mass distribution.....	15
2.10 Summary .....	16
Further reading.....	17
<b>3 Nature of molecular motion in polymers.....</b>	19
3.1 Molecular motions in flexible polymers.....	19
3.2 Internal rotation in small molecules.....	19
3.3 The interactions between molecules .....	20
3.4 Internal rotation in small and larger molecules.....	21
3.5 Rotational isomeric state model of polymers.....	27
3.6 Dynamics of conformational change.....	29
3.7 The coupled nature of internal rotations in polymers.....	31
3.8 The size of the moving element .....	32
3.9 Libration.....	33
3.10 Normal modes of motion.....	33
3.11 Reptation in a tube .....	35
Further reading.....	37
<b>4 The glass to rubber transition .....</b>	39
4.1 The physical properties of interest .....	39
4.2 Mechanical properties .....	40
4.3 Four temperature regions of mechanical behaviour.....	41
4.4 Working temperature range for a polymer .....	43
4.5 The transition region .....	43
4.6 Temperature and energy.....	44
4.7 Electrostatic forces opposing rotation.....	44
4.8 The effect of chemical composition.....	45

4.9	The effect of time .....	48
4.10	The equivalence of time and temperature.....	51
4.11	Non-Arrhenius activation .....	53
4.12	Free volume and activation energy for movement in the glass.....	55
4.13	Volume and time.....	56
4.14	Other glass transition theories .....	57
4.15	Time, rate and frequency.....	58
4.16	The Williams–Landel–Ferry equation .....	59
4.17	Softening and melting .....	61
4.18	Summary .....	62
	Further reading.....	62
<b>5</b>	<b>The glass state .....</b>	<b>63</b>
5.1	Polymer glasses.....	63
5.2	Low-temperature molecular motion.....	63
5.3	The effect of libration and low-temperature motions .....	64
5.4	The effect of time on the $\alpha$ - and $\beta$ -transitions.....	65
5.5	Lower temperature transitions .....	66
5.6	A glass may have different entropy characteristics .....	67
	Further reading.....	69
<b>6</b>	<b>Crystallinity .....</b>	<b>71</b>
6.1	Ordered structure in crystalline polymers .....	71
6.2	Requirements for the formation of ordered structures .....	71
6.3	Polymer crystal structures .....	73
6.4	Morphology of crystalline polymers .....	75
6.5	Mechanisms of crystallisation.....	79
6.6	Temperature and growth rate .....	82
6.7	Melting of crystalline polymers .....	83
	Further reading.....	84
<b>7</b>	<b>The rubber state .....</b>	<b>85</b>
7.1	Large deformations .....	85
7.2	The elastic restoring force .....	85
7.3	Energy absorption.....	90
7.4	Tyre technology .....	93
7.5	Cross-linked rubber .....	95
7.6	Two other significant elastomeric materials.....	98
7.6.1	Polyurethanes .....	98
7.6.2	Silicone elastomers.....	101
7.7	Creep.....	103
	Further reading.....	104
<b>8</b>	<b>The liquid/melt state .....</b>	<b>105</b>
8.1	Viscosity .....	105
8.2	Effect of shear rate.....	109

8.3	Viscoelasticity in technology .....	111
8.3.1	Die swell .....	111
8.3.2	Melt fracture.....	111
8.3.3	Viscostatic lubricating oils.....	112
8.3.4	Shear thickening and thinning effects.....	113
	Further reading.....	114
<b>9</b>	<b>Drawing and fracture .....</b>	<b>115</b>
9.1	Introduction .....	115
9.2	Tensile testing .....	116
9.3	Impact testing .....	116
9.4	Drawing of amorphous polymers .....	117
9.5	Drawing of crystalline polymers .....	119
9.6	High modulus fibres.....	121
9.7	Failure in amorphous plastics: brittle and ductile fracture .....	123
9.8	Cracking and crazing .....	126
	Further reading.....	128
<b>10</b>	<b>Dynamic mechanical relaxation .....</b>	<b>129</b>
10.1	Periodic stress and strain.....	129
10.2	Real and imaginary strain.....	129
10.3	Periodic shear: dynamic viscosity.....	131
10.4	Definition of relaxation.....	132
10.5	Relaxation as a function of frequency.....	135
10.6	Frequency dependent compliance .....	136
10.7	Stress/strain relaxation and retardation.....	137
10.8	Relaxation and resonance .....	138
10.9	Non-ideal dynamic mechanical relaxation behaviour.....	140
	Further reading.....	142
<b>11</b>	<b>Acoustic (ultrasonic) relaxation .....</b>	<b>143</b>
11.1	The sound wave.....	143
11.2	Measured sound parameters .....	145
11.3	Two-state energy model.....	146
11.4	Polymer internal rotation .....	147
11.5	High intensity ultrasonic waves in liquids .....	149
11.6	Acoustic modes in solids .....	150
	Further reading.....	150
<b>12</b>	<b>Dielectric relaxation .....</b>	<b>151</b>
12.1	Band structure of insulators, semiconductors and metals .....	151
12.2	Complex permittivity .....	153
12.3	Time and frequency dependences .....	155
12.4	Dipole orientation polarisation.....	156
12.5	Interfacial polarisation.....	159
12.6	Carbon fibre composites – stealth aircraft .....	159

12.7	Electronic baseboards .....	160
12.8	Collisional polarisation.....	162
	Further reading.....	163
<b>13</b>	<b>Photophysics of polymers (excited state relaxation)</b> .....	<b>165</b>
13.1	Single molecule processes and relaxation .....	165
13.2	Two-molecule systems: exciplexes and excimers .....	167
13.3	Resonance (Förster) energy transfer.....	169
13.4	Exciton movement in polymer chains .....	170
13.5	Excimer trapping.....	172
13.6	Delocalised (Frenkel) excitons.....	172
13.7	Photochromism and molecular motion .....	173
	Further reading.....	175
<b>14</b>	<b>Conductivity in polymer systems</b> .....	<b>177</b>
14.1	Introduction .....	177
14.2	Electronic conduction in polyacetylene.....	177
14.3	Electronic conduction in carbon nano tubes .....	180
14.4	Polypyrrole, polythiophene and related systems .....	181
14.5	Temperature sensitive electrical conductivity.....	183
14.6	Polymeric electrolytes.....	184
	Further reading.....	186
<b>15</b>	<b>Diffusion in polymers</b> .....	<b>187</b>
15.1	Introduction .....	187
15.2	Mechanism of diffusion .....	188
15.3	Permeation of permanent gases.....	188
15.4	Permeation of condensable vapours .....	190
15.5	Some technological applications .....	190
15.6	Diffusion controlled homogeneous polymer reactions .....	193
15.7	Diffusion control in polymerisation .....	193
15.8	Diffusion controlled free radical termination .....	194
15.9	Diffusion controlled propagation.....	195
15.10	Polymer chain end excited state quenching.....	196
	Further reading.....	197
<b>16</b>	<b>Methods of studying molecular motion</b> .....	<b>199</b>
16.1	Introduction .....	199
16.2	Spectroscopic methods .....	200
16.3	Kinetics of conformational change.....	202
16.4	Studies in solutions and gels.....	203
16.5	Studies in solids and melts.....	204
	Further reading .....	207
<b>Index</b> .....		<b>209</b>