

Contents

Preface	<i>xix</i>
Acknowledgements	<i>xxiii</i>

Volume I

1	Introduction to Membrane Science and Technology	1
1.1	History of Membrane Science and Technology	1
1.2	Membrane Module	6
1.2.1	Plate-and-Frame Modules	6
1.2.2	Tubular Modules	6
1.2.3	Spiral-Wound Modules	6
1.2.4	Hollow-Fibre Modules	6
1.3	Necessity of Membrane Science and Technology	7
	References	8
2	Membrane Structure	13
2.1	Structural Design of Membranes	13
2.1.1	Chemical Design of Membrane Materials	13
2.1.2	Physical Construction of Separation Membranes	13
2.2	Symmetric Non-porous and Porous Membranes	14
2.3	Asymmetric and Composite Membranes	15
2.4	Relation between Structure and Preparation Condition of Membrane	16
2.4.1	Preparation of Casting Solution	17
2.4.1.1	Kind of Polymer Material	17
2.4.1.2	Polymer Concentration in Casting Solution	17
2.4.1.3	Casting Solvent	19
2.4.1.4	Combination of Casting Solvent	23
2.4.1.5	Addition of Additive in Casting Solution	25
2.4.1.6	Temperature of Casting Solution	27
2.4.2	Casting Condition	29
2.4.2.1	Temperature and Humidity during Casting	29
2.4.2.2	Evaporation Period	29
2.4.3	Gelation Condition	31
2.4.3.1	Gelation Period and Temperature	31
2.4.3.2	The Kind of Gelation Medium	32
2.4.4	Post-treatment	35

2.4.4.1	Method of Heat Treatment	35
2.4.4.2	Temperature and Period of Heat Treatment	35
2.4.4.3	Pressure Treatment	42
2.4.4.4	Elongation Treatment	43
2.4.4.5	Post-reaction	43
2.4.4.6	Post-solvent Treatment	47
2.5	Structure of Liquid Membranes	50
2.5.1	Bulk Liquid Membrane	50
2.5.2	Emulsion Liquid Membrane	51
2.5.3	Supported Liquid Membrane	52
2.5.3.1	Thin-Porous-Film-Supported Liquid Membrane	52
2.5.3.2	Hollow-Fibre-Supported Liquid Membrane	52
2.6	Structure of Inorganic Membranes	53
	References	53
3	Preparation Methods of Membranes	59
3.1	Polymer Membranes	59
3.1.1	Solution-Casting Method	59
3.1.1.1	Thermally Induced Phase Separation	60
3.1.1.2	Diffusionally Induced Phase Separation	64
3.1.1.3	Drying-Induced Phase Separation	67
3.1.1.4	Vapour-Induced Phase Separation	69
3.1.2	Composite Method	72
3.1.3	Casting-Reaction Method	73
3.1.4	Polyion Complex Method	73
3.1.5	Freeze-Dry Method	73
3.1.6	Chemical Modification	73
3.1.7	Filling Polymerization Method	73
3.1.8	Expansion Method	74
3.2	Inorganic Membranes	74
3.2.1	Process for Preparation	75
3.3	Organic-Inorganic Hybrid Membranes	75
3.4	Liquid Membranes	76
3.4.1	Carrier	76
3.4.2	Solvent	76
3.4.3	Emulsion	79
3.4.4	Support	79
	References	80
4	Membrane Shapes and Modules	87
4.1	Membrane Shapes	87
4.1.1	Flat-Sheet Membranes	87
4.1.2	Spiral Membranes	89
4.1.3	Tubular Membranes	89
4.1.4	Capillary Membrane	91
4.1.5	Hollow-Fibre Membrane	93

4.2	Membrane Module	94
4.2.1	Plate-Frame Module	95
4.2.2	Spiral Module	96
4.2.3	Tubular Module	97
4.2.4	Hollow-Fibre Module	98
4.2.5	Types of Membrane Filtration Modules	99
4.2.6	Durability of Membrane Modules	100
4.2.7	Degradation of Membrane Module Materials	100
4.2.8	Decline of Membrane Performance	101
	References	102
5	Characterization of Membrane	105
5.1	Methods and Subjects of Evaluation	105
5.1.1	Bubble-Point Method	105
5.1.2	Mercury Intrusion Porosimetry	107
5.1.3	Adsorption-Desorption Method (BET Method)	110
5.1.4	Scanning Electron Microscope	111
5.1.4.1	Sample Preparation	111
5.1.5	Transmission Electron Microscopy	111
5.1.5.1	Sample Preparation	112
5.1.5.2	Tissue Sectioning	112
5.1.5.3	Sample Staining	112
5.1.6	Environmental Scanning Electron Microscope	113
5.1.7	Atomic Force Microscopy	114
5.1.8	Infrared Spectroscopy	116
5.1.9	Fourier-Transform Infrared Spectroscopy	117
5.1.10	X-Ray Photoelectron Spectroscopy or Electron Spectroscopy for Chemical Analysis	119
5.1.11	Wide-Angle X-Ray Scattering or Wide-Angle X-Ray Diffraction	122
5.1.12	Small-Angle Neutron Scattering	125
5.1.13	Positron Annihilation Spectroscopy or Positron Annihilation Lifetime Spectroscopy	125
5.1.14	Contact Angle	127
5.1.15	Zeta Potential	129
5.1.16	Differential Scanning Calorimetry	131
5.1.17	Thermogravimetry	133
5.1.17.1	Characteristics and Applications of Thermogravimetric Analysis	134
5.1.18	Membrane Density	135
5.1.19	Cross-link Density	136
5.1.20	Degree of Membrane Swelling	137
5.1.21	Sorption Selectivity	139
5.1.22	Burst and Tensile Strength of Membrane	141
	References	142
6	Fundamentals of Membrane Transport Phenomena	147
6.1	Thermodynamical Fundamentals for Membrane Transport	147
6.1.1	Thermodynamics of Membrane Transport	147
6.1.2	Volume Flow and Diffusion Flow	150

6.1.3	Mobility and Diffusion Coefficient	153
6.1.4	Surface Potential and Membrane Potential	157
6.1.5	Distribution Coefficient and Membrane Permeability Coefficient	162
6.2	Solution-Diffusion Model	166
6.2.1	Fundamentals of Solution-Diffusion	166
6.2.2	Solution-Diffusion Model	168
6.3	Pore Flow	171
6.3.1	Pore-Flow Model	171
6.3.2	Knudsen Diffusion	173
6.3.3	Surface Diffusion	174
6.3.3.1	Fundamentals of Surface Diffusion	174
6.3.3.2	Microporous Membrane and Surface Transport	175
	References	177
7	Phenomena during Membrane Permeation and Separation	181
7.1	Concentration Polarization	181
7.1.1	State of Boundary Layer on Membrane Surface	183
7.1.2	Concentration Polarization in Gas Separation	184
7.1.3	Concentration Polarization in Pervaporation	185
7.1.4	Concentration Polarization in Reverse Osmosis	186
7.1.5	Concentration Polarization in Nanofiltration	188
7.1.6	Concentration Polarization in Ultrafiltration	190
7.1.7	Concentration Polarization in Microfiltration	191
7.1.8	Concentration Polarization in Membrane Distillation	193
7.1.9	Concentration Polarization in Dialysis	194
7.1.10	Concentration Polarization in Electrodialysis	195
7.2	Membrane Fouling	197
7.2.1	Cause of Membrane Fouling	197
7.2.2	Control of Membrane Fouling	199
	References	199
8	Dialysis	205
8.1	Diffusion Dialysis	205
8.1.1	Principle of Diffusion Dialysis	206
8.1.2	Fundamental Analysis of Diffusion Dialysis	206
8.1.2.1	Diffusion and Diffusion Dialysis	207
8.1.2.2	Diffusion Dialysis with Crossflow	209
8.1.3	Membranes for Diffusion Dialysis	211
8.1.4	Technologies	213
8.1.4.1	Diffusion Dialysis	213
8.1.4.2	Haemodialysis	220
8.2	Donnan Dialysis	224
8.2.1	Principle of Donnan Dialysis	224
8.2.2	Membranes and Technology of Donnan Dialysis	225
8.3	Neutralization Dialysis	226
8.3.1	Principle of Neutralization Dialysis	226

8.3.2	Membranes and Technologies of Neutralization Dialysis	227
8.4	Piezodialysis	228
8.4.1	Membranes for Piezodialysis	228
8.4.2	Principle and Fundamental Analysis of Piezodialysis	230
8.4.3	Technologies of Piezodialysis	231
8.5	Electrodialysis	233
8.5.1	Principle of Electrodialysis	233
8.5.2	Fundamental Analysis of Electrodialysis	233
8.5.3	Membranes of Electrodialysis	235
8.5.3.1	Fundamental Characteristics	235
8.6	Technologies of Electrodialysis	237
8.6.1	Salt Production	237
8.6.2	Recovery	240
8.6.3	Water Desalination	241
8.6.4	Production of Organic Acid	243
8.7	Electrodialysis with Bipolar Membranes	244
8.7.1	Principle and Fundamental of Bipolar Membrane Electrodialysis	244
8.7.2	Technologies of Bipolar Membrane Electrodialysis	246
	References	251
9	Reverse Osmosis	259
9.1	Principle of Reverse Osmosis	259
9.2	Fundamental Analysis of Reverse Osmosis	259
9.2.1	Nonequilibrium Thermodynamics Model	261
9.2.2	Friction Model	262
9.2.3	Solution-Diffusion Model	263
9.2.4	Micropore Model	263
9.2.5	Preferential Sorption-Capillary Flow Model	264
9.3	Materials and Structures of Reverse Osmosis Membranes	266
9.4	Concentration Polarization and Fouling	270
9.4.1	Concentration Polarization	270
9.4.2	Fouling of Reverse Osmosis	272
9.5	Technologies and Applications of Reverse Osmosis	274
9.5.1	Polymer Membranes	274
9.5.1.1	Cellulose Acetate Membranes	274
9.5.1.2	Composite Polyamide Membranes	274
9.5.2	Inorganic Membranes	278
9.5.3	Mixed Matrix Membranes	281
9.5.3.1	Composite Membranes of Nanoparticle-Polymer	282
9.5.3.2	Composite Membranes of Carbon Nanotube-Polymer	283
9.5.4	Organic-Inorganic Hybrid Membranes	284
9.5.5	Boron Separation in Reverse Osmosis	285
9.5.6	Removal of Radioactive Materials by Reverse Osmosis Membrane	288
9.6	Membrane Module of Reverse Osmosis	289
9.6.1	Spiral-Wound Membrane Module	289
9.6.2	Hollow-Fibre Membrane Module	290

9.7	Membrane Cleaning	291
	References	292
10	Nanofiltration	297
10.1	Principle of Nanofiltration	297
10.2	Fundamental Analysis of Nanofiltration	297
10.2.1	Permeation Characteristics of Nanofiltration	297
10.2.2	Concentration Characteristics of Nanofiltration	299
10.3	Membranes and Modules for Nanofiltration	300
10.3.1	Membranes for Nanofiltration	300
10.3.1.1	Surface Modification	301
10.3.1.2	Interfacial Polymerization	301
10.3.1.3	Composite	303
10.3.1.4	Hollow Fibre	305
10.3.1.5	Hybrid Membrane	306
10.3.1.6	Solvent-Resistant Membranes	307
10.3.2	Module for Nanofiltration	308
10.3.2.1	Spiral-Wound Module	308
10.3.2.2	Tubular Module	308
10.4	Concentration Polarization and Membrane Fouling in Nanofiltration	308
10.4.1	Concentration Polarization in Nanofiltration	308
10.4.2	Membrane Fouling in Nanofiltration	309
10.4.3	Antifouling in Nanofiltration	309
10.5	Technology	311
10.5.1	Treatment of Fresh, Process and Waste Waters	311
10.5.2	Food, Dairy and Beverage	313
10.5.3	Chemical Processing	314
10.5.4	Pulp, Paper and Textile Industry	316
10.5.5	Nanofiltration in Organic Solvents	318
	References	318
11	Ultrafiltration	325
11.1	Principle of Ultrafiltration	325
11.2	Fundamental Analysis of Ultrafiltration	325
11.2.1	Phenomenological Treatment of Membrane Permeation	325
11.2.2	Pore Model	327
11.2.3	Rejection Rate and Concentration Polarization	327
11.2.4	Concentration Magnification and Rejection Rate	328
11.2.5	Molecular Weight Cut-off	331
11.2.6	Batch-Style Concentration	332
11.3	Membranes for Ultrafiltration	333
11.3.1	Organic Membranes	333
11.3.2	Inorganic Membrane	333
11.4	Ultrafiltration Modes	333
11.4.1	Batch Concentration	333
11.4.2	Multistage Continuous Concentration	334
11.4.3	Batch Diafiltration	334

11.4.4	Continuous Diafiltration	334
11.5	Concentration Polarization and Fouling in Ultrafiltration	335
11.5.1	Concentration Polarization in Ultrafiltration	335
11.5.2	Fouling in Ultrafiltration	338
11.6	Ultrafiltration Technology	342
11.6.1	Modules of Ultrafiltration	342
11.6.1.1	Plate-and-Frame Module	342
11.6.1.2	Spiral-Wound Module	343
11.6.1.3	Tubular Module	343
11.6.1.4	Hollow-Fibre Module	343
11.7	Ultrafiltration Applications	343
11.7.1	Drinking Water	343
11.7.2	Protein Concentration	344
11.7.3	Enzyme Recovery	345
11.7.4	Wastewater	346
11.7.5	Recycling of Water	347
11.7.6	Produced Water	348
11.7.7	Oil and Gas Wastewater Treatment	349
11.7.8	Recovery of Electrodeposition Paint	350
11.7.9	Pulp and Paper	350
11.7.10	Chemical Solutions	351
11.7.11	Saccharification	351
11.7.12	Wine Production	352
11.7.13	Blood Filtration	352
	References	355
12	Microfiltration	359
12.1	Principle of Microfiltration	359
12.2	Fundamental Analysis of Microfiltration	360
12.2.1	Dead-end Filtration	360
12.2.2	Crossflow Filtration	362
12.3	Membranes for Microfiltration	363
12.3.1	Membrane Materials	363
12.3.1.1	Polymer Membranes	363
12.3.1.2	Inorganic Membranes	364
12.4	Fouling in Microfiltration	365
12.5	Module of Microfiltration	368
12.5.1	Plate-and-Frame Module	368
12.5.2	Spiral-Wound Module	368
12.6	Microfiltration Technology	368
12.6.1	Water Treatment	368
12.6.2	Dairy Industry	370
12.6.3	Sterilization	371
12.6.4	Virus Removal	373
12.6.5	Oil Refining	374
	References	375

13	Comparison of Pressure-Driven Membrane Separation Processes	379
13.1	Pressure-Driven Membrane Separation Technologies	379
13.2	Problems of Reverse Osmosis and Nanofiltration	382
	References	383

Volume II

14	Forward Osmosis	385
14.1	Principle of Forward Osmosis	385
14.2	Advantages and Problems of Forward Osmosis	385
14.3	Fundamental Analysis of Forward Osmosis	387
14.4	Membranes and Modules for Forward Osmosis	387
14.4.1	Membranes for Forward Osmosis	387
14.4.2	Modules for Forward Osmosis	390
14.5	Technology	391
14.6	Application Area of Forward Osmosis Process	391
14.6.1	Seawater Desalination	391
14.6.2	Wastewater Treatment and Water Purification	394
14.6.3	Pharmaceutical Applications	396
14.6.4	Food Processing	396
14.6.5	Power Generation	399
14.7	Improvement of Forward Osmosis Membrane Performance	401
14.7.1	Improvement of Forward Osmosis Membrane	401
14.7.2	Improvement of Draw Solution	403
14.7.3	Reproduction of Draw Solution	405
14.8	Fouling in Forward Osmosis	406
	References	408
15	Pervaporation	413
15.1	Principle of Pervaporation	413
15.2	Fundamental Analysis of Pervaporation	414
15.2.1	Fundamental Permeation Equation	414
15.2.2	Solution-Diffusion Model	415
15.2.3	Separation Factor	416
15.2.4	Quantitative Treatment of Separation Factor	416
15.3	Membranes for Pervaporation	417
15.3.1	Materials of Pervaporation Membrane	417
15.3.1.1	Hydrophilic Membrane Materials	417
15.3.1.2	Hydrophobic Membrane Materials	418
15.3.2	Membrane Structure	420
15.3.2.1	Symmetric Membranes	420
15.3.2.2	Asymmetric Membranes	421
15.3.2.3	Composite Membranes	422
15.3.2.4	Hybrid Membranes	424
15.3.2.5	Inorganic Membranes	427
15.4	Technologies	428
15.4.1	Dehydration	429

15.4.1.1	Water-Alcohol Dehydration	429
15.4.1.2	Water-Organic Dehydration	433
15.4.2	Organic Separation from Water	436
15.4.2.1	Alcohol-Selective Concentration	436
15.4.2.2	Organic Selective Removal	441
15.4.3	Organic Mixture Separation	448
15.4.3.1	Benzene-Cyclohexane Separation	448
15.4.3.2	Organic-Organic Separation	452
15.4.3.3	Separation of Methyl tert-Butyl Ether-Methanol and Ethyl tert-Butyl Ether-Ethanol Mixtures	453
15.4.3.4	Separation of Xylene Isomers	455
15.4.3.5	Separation of Alcohol Isomers	457
15.4.3.6	Separation of Hydrocarbon Isomers	458
15.4.3.7	Separation of Organic-Organic Azeotropes	458
15.4.4	Desalination by Pervaporation	459
	References	461
16	Evapomeation	471
16.1	Principle of Evapomeation	471
16.2	Membranes of Evapomeation	472
16.3	Technology of Evapomeation	475
16.3.1	Comparison of Membrane Performance in Pervaporation and Evapomeation	475
16.3.1.1	Water Permselectivity	475
16.3.1.2	Organic Permselectivity	481
16.3.1.3	Permselectivity of Isomers	483
16.3.2	Effect of Cyclodextrin Content on Permeation and Separation Characteristics of Xylene Isomers	486
16.3.3	Dehydration of Organic Liquid in Evapomeation	489
16.3.4	Concentration of Organic Liquid by Evapomeation	500
16.3.5	Separation of Optical Enantiomers by Evapomeation	501
16.3.6	Acceleration of Chemical Reaction by Evapomeation Technique	502
	References	502
17	Temperature-Difference Controlled Evapomeation	509
17.1	Principle of Temperature-Difference Controlled Evapomeation	509
17.2	Membranes of Temperature-Difference Controlled Evapomeation	509
17.3	Technology of Temperature-Difference Controlled Evapomeation	510
17.3.1	Comparison of Membrane Performance in Evapomeation and Temperature-Difference Controlled Evapomeation	510
17.3.2	Preparation of Porous Poly(dimethylsiloxane) Membranes	524
	References	533
18	Membrane Distillation	535
18.1	Principle of Membrane Distillation	535
18.1.1	Direct Contact Membrane Distillation	535
18.1.2	Vacuum Membrane Distillation	535
18.1.3	Air Gap Membrane Distillation	536

18.1.4	Sweep Gas Membrane Distillation	537
18.2	Fundamental Analysis of Membrane Distillation	537
18.2.1	Mass Transfer in Membrane Distillation	537
18.2.1.1	Direct Contact Membrane Distillation	538
18.2.1.2	Vacuum Membrane Distillation	540
18.2.1.3	Air Gap Membrane Distillation	540
18.2.1.4	Sweep Gas Membrane Distillation	541
18.3	Membranes of Membrane Distillation	541
18.3.1	Membrane Materials	541
18.3.2	Membranes of Membrane Distillation	542
18.3.2.1	Membrane Structure	542
18.3.2.2	Electrospun Membranes in Membrane Distillation	544
18.3.3	Membrane Modules	545
18.3.3.1	Plate-and-Frame Module	545
18.3.3.2	Tubular and Hollow-Fibre Module	545
18.3.4	Solar-Powered Membrane Distillation	545
18.4	Technologies of Membrane Distillation	546
18.4.1	Comparison of Various Membrane Distillations	546
18.4.2	Desalination and Removal of Salt	547
18.4.2.1	Desalination	547
18.4.2.2	Removal of Salt	548
18.4.3	Drinking Water	548
18.4.4	Wastewater	549
18.4.5	Food	550
18.4.6	Concentration and Removal of Organics	551
18.4.6.1	Concentration	551
18.4.6.2	Removal	552
	References	553
19	Gas Permeation	559
19.1	Beginning of Gas Permeation	559
19.2	Fundamentals of Gas Permeation	560
19.2.1	Permeation and Separation of Gas through a Rubbery Membrane	560
19.2.1.1	Permeability Coefficient	560
19.2.1.2	Diffusion Coefficient	562
19.2.1.3	Separation Factor	562
19.2.2	Membrane Permeation of Gas through a Glassy Membrane	563
19.2.2.1	Dual Sorption Model Theory	563
19.2.2.2	Partial Immobilization Model	564
19.2.3	Application to Gas Separation	566
19.3	Membranes for Gas Permeation	567
19.3.1	Membranes from Natural Polymers	568
19.3.2	Membranes from Synthetic Polymers	569
19.3.2.1	Polyamides, Polyimides, Poly(phenylene oxide) and Fluoropolymers	569
19.3.2.2	Polysulfone	571
19.3.2.3	Silicon Polymers	571

21.2.1.1	Metal Membranes	637
21.2.1.2	Ceramic Membranes	638
21.2.1.3	Zeolite Membranes	639
21.2.1.4	Carbon Membranes	639
21.2.2	Polymer Membranes	639
21.3	Technology of Membrane Reactors	640
21.3.1	Catalytic Membrane Reactors	640
21.3.1.1	Biocatalyst-Immobilized Polymer Membranes	640
21.3.1.2	Technology of Biocatalyst-Immobilized Polymer Membranes in Membrane Reactors	640
21.3.1.3	Polymer-Metal Complex Membranes	646
21.3.1.4	Polymer Catalysis Membranes	649
21.3.1.5	Ion-Exchange Resins and Ion-Exchange Membranes in Membrane Reactor	650
21.3.1.6	Metal Membranes	651
21.3.1.7	Ceramic Membranes	654
21.3.1.8	Polymer-Metal Composite Membranes	655
21.3.2	Membrane Reactor with Pervaporation and Evapomeation	655
21.3.2.1	Membrane Reactor with Pervaporation	655
21.3.2.2	Membrane Reactor with Evapomeation	661
21.3.2.3	Combination of Fermentation Tank and Temperature-Difference Controlled Evapomeation	661
	References	661
22	Membrane Contactors	667
22.1	Principle and Fundamentals of Membrane Contactors	667
22.2	Membranes for Membrane Contactors	669
22.2.1	Inorganic Membranes	669
22.2.2	Organic Membranes	670
22.2.3	Organic-Inorganic Hybrid Membranes	670
22.3	Technology of Membrane Contactors	672
22.3.1	Liquid-Liquid Membrane Contactors	672
22.3.2	Gas-Liquid Membrane Contactors	673
22.3.3	Gas-Gas Membrane Contactors	675
22.3.4	Membrane Contactors Promoting Chemical Reaction	676
	References	676
23	Fuel Cell Membranes	679
23.1	Principles of the Fuel Cell	679
23.2	Good Points of Fuel Cells	680
23.3	Membranes for Fuel Cells	681
23.3.1	Polymer Membranes	681
23.3.2	Ceramic Membranes	681
23.4	Technology of Fuel Cells	682
23.4.1	Technology of Fuel Cells with Polymer Electrolyte Membranes	682
23.4.2	Technology of Fuel Cells with Inorganic Electrolyte Membranes	685
23.4.3	Technology of Fuel Cells with Nanocomposite and Organic-Inorganic Composite Electrolyte Membranes	687
	References	691

24	Hybrid Systems of the Membrane Separation Process	695
24.1	Hybrid Systems of Membrane Technology and Reactive Production Step, Other Separation Technology	695
24.2	Hybrid Systems with Plural Membrane Technology	705
24.2.1	Haemodialysis–Dialysis Hybrid	705
24.2.2	Dialysis–Reverse Osmosis Hybrid	706
24.2.3	Nanofiltration–Reverse Osmosis Hybrid	706
24.2.4	Ultrafiltration–Reverse Osmosis Hybrid	707
24.2.5	Microfiltration–Reverse Osmosis Hybrid	708
24.2.6	Ultrafiltration–Nanofiltration Hybrid	709
24.2.7	Ultrafiltration–Membrane Distillation Hybrid	709
24.2.8	Membrane Distillation–Forward Osmosis Hybrid	709
24.2.9	Electrodialysis–Forward Osmosis Hybrid	710
24.2.10	Forward Osmosis–Reverse Osmosis Hybrid	711
24.2.11	Forward Osmosis–Nanofiltration Hybrid	711
24.2.12	Forward Osmosis–Electrokinetic Hybrid	711
24.2.13	Nanofiltration–Forward Osmosis–Reverse Osmosis Hybrid	712
24.2.14	Ultrafiltration–Reverse Osmosis–Electrodialysis Reversal Hybrid	713
	References	713
25	Optical Resolution by Membranes	717
25.1	Present Conditions and Problem of Optical Resolution with Membranes	717
25.2	Membranes for Optical Resolution	718
25.2.1	Liquid Membranes	718
25.2.1.1	Emulsion Liquid Membrane	720
25.2.1.2	Bulk Liquid Membrane	720
25.2.1.3	Supported Liquid Membrane	720
25.2.2	Polymer Membranes	720
25.3	Technology of Optical Resolution Membranes	721
25.3.1	Liquid Membranes in Optical Resolution	721
25.3.2	Solid Membranes in Optical Resolution	723
	References	730
26	Material Separations by Other Membrane Processes	735
26.1	Carbon Nanotube Membranes	735
26.1.1	Fabrication of Carbon Nanotubes	735
26.1.2	Chemical Modification of Carbon Nanotubes	735
26.2	Graphene Membranes	736
26.3	Technologies of Carbon Nanotube and Graphene Membranes	738
26.3.1	Technology of Carbon Nanotube Membranes	738
26.3.1.1	Fabrication and Pore Size	738
26.3.1.2	Dialysis	740
26.3.1.3	Reverse Osmosis	741
26.3.1.4	Nanofiltration	742
26.3.1.5	Ultrafiltration	744
26.3.1.6	Microfiltration	744
26.3.1.7	Gas Permeation	745

26.3.1.8	Pervaporation	746
26.3.1.9	Forward Osmosis	747
26.3.1.10	Membrane Distillation	748
26.3.1.11	Membrane Reactor and Membrane Contactor	749
26.3.2	Technologies of Graphene Membranes	750
26.3.2.1	Dialysis	750
26.3.2.2	Reverse Osmosis	750
26.3.2.3	Nanofiltration	751
26.3.2.4	Ultrafiltration	752
26.3.2.5	Microfiltration	753
26.3.2.6	Gas Permeation	754
26.3.2.7	Pervaporation	755
26.3.2.8	Forward Osmosis	756
26.3.2.9	Membrane Distillation	757
26.3.3	Comparison of Carbon Nanotubes and Graphene Membranes	757
26.3.4	Hybrids of Carbon Nanotubes and Graphene Membranes	759
	References	760
27	Conclusions and Prospects for the Future	769
	Reference	771
	Index	773