

Contents

[Contributors](#) *xi*

[Preface](#) *xv*

1	Permeability of Polymers	<i>1</i>
	<i>Yuri Yampolskii</i>	
1.1	Introduction	<i>1</i>
1.2	Detailed mechanism of sorption and transport	<i>3</i>
1.2.1	Transition-state model	<i>3</i>
1.2.2	Free volume model	<i>4</i>
1.2.3	Sorption isotherms	<i>5</i>
1.3	Concentration dependence of permeability and diffusion coefficients	<i>6</i>
1.4	Effects of properties of gases and polymers on permeation parameters	<i>10</i>
	Acknowledgement	<i>13</i>
	References	<i>13</i>
2	Organosiloxanes (Silicones), Polyorganosiloxane Block Copolymers: Synthesis, Properties, and Gas Permeation Membranes Based on Them	<i>17</i>
	<i>Igor Raygorodsky, Victor Kopylov, and Alexander Kovyazin</i>	
2.1	Introduction	<i>17</i>
2.2	Synthesis and transformations of organosiloxanes	<i>17</i>
2.2.1	Polyorganosiloxanes with aminoalkyl groups at silicon	<i>19</i>
2.2.2	Organosilicon alcohols and phenols	<i>21</i>
2.3	Synthesis of polyorganosiloxane block copolymers	<i>23</i>
2.3.1	Polyester(ether)–polyorganosiloxane block copolymers	<i>24</i>
2.3.2	Synthesis of polyurethane–, polyurea–, polyamide–, polyimide–organosiloxane POBCs	<i>25</i>
2.4	Properties of polyorganosiloxane block copolymers	<i>29</i>
2.4.1	Phase state of polyblock organosiloxane copolymers	<i>29</i>
2.5	Morphology of POBCs and its effects on their diffusion properties	<i>30</i>
2.5.1	Types of heterogeneous structure	<i>30</i>
2.6	Some representatives of POBC as membrane materials and their properties	<i>32</i>
2.6.1	Polycarbonate–polysiloxanes	<i>32</i>
2.6.2	Polyurethane(urea)–polysiloxanes	<i>39</i>

2.6.3	Polyimide(amide)-polysiloxanes	42
2.7	<u>Conclusions</u>	45
	<u>References</u>	46
3	Polysilalkylenes	53
	<i>Nikolay V. Ushakov, Stepan Gusevnikov, and Eugene Finkelshtein</i>	
	<u>Acknowledgement</u>	65
	<u>References</u>	65
4	Polyvinylorganosilanes: The Materials for Membrane Gas Separation	69
	<i>Nikolay V. Ushakov</i>	
4.1	Introduction: Historical background	69
4.2	Syntheses and polymerization of vinyltriorganosilanes	71
4.2.1	Syntheses of vinyltriorganosilanes	71
4.2.2	Vinyltriorganosilane (VTOS) polymerization	73
4.2.2.1	VTOS homopolymerization	73
4.2.2.2	Statistical copolymerization of VTOS with other monomers	83
4.2.2.3	Block-copolymerization of VTOS with monomers of other types	85
4.3	Physico-chemical and membrane properties of polymeric PVTOS materials	88
4.4	Concluding remarks	94
	<u>Acknowledgement</u>	95
	<u>References</u>	95
5	Substituted Polyacetylenes	107
	<i>Toshikazu Sakaguchi, Yanming Hu, and Toshio Masuda</i>	
5.1	Introduction	107
5.2	Poly(1-trimethylsilyl-1-propyne) (PTMSP) and related polymers	110
5.2.1	Synthesis and general properties	110
5.2.2	Permeation of gases and liquids	112
5.2.3	Aging effect and cross-linking	114
5.2.4	Free volume	115
5.2.5	Nanocomposites and hybrids	116
5.3	Poly[1-phenyl-2-(<i>p</i> -trimethylsilylphenyl)acetylene] and related polymers	117
5.3.1	Polymer synthesis	118
5.3.2	Gas separation	121
5.4	Desilylated polyacetylenes	124
5.4.1	Desilylation of poly[1-(<i>p</i> -trimethylsilylphenyl)-2-phenylacetylene]	124
5.4.2	PDPAs from precursor polymers with various silyl groups	125
5.4.3	Soluble poly(diphenylacetylene)s obtained by desilylation	127
5.4.4	Poly(diarylacetylene)s	128
5.5	Polar-group-containing polyacetylenes	130
5.5.1	Hydroxy group	130
5.5.2	Sulfonated and nitrated poly(diphenylacetylene)s	132
5.5.3	Other polar groups	134

5.6	Concluding remarks	135
	References	136
6	Polynorbornenes	143
	<i>Eugene Finkelshtein, Maria Gringolts, Maksim Bermeshev, Pavel Chapala, and Yulia Rogan</i>	
6.1	Introduction	143
6.2	Monomer synthesis	144
6.2.1	Synthesis of silicon-substituted norbornenes and norbornadienes	145
6.2.1.1	$[4\pi + 2\pi]$ -cycloaddition of Si-substituted ethylenes and acetylenes to cyclopentadiene	145
6.2.1.2	Synthesis of silyl-substituted norbornenes and norbornadienes with alkyl and functional substituents via Si-Cl bond transformation	150
6.2.1.3	Other approaches to silylnorbornene and norbornadiene preparation	151
6.2.2	Synthesis of Si-containing <i>exo</i> -tricyclo[4.2.1.0 ^{2,5}]non-7-enes	152
6.2.2.1	The $[2\sigma + 2\sigma + 2\pi]$ -cycloaddition reaction of quadricyclane with Si-containing alkenes or relative compounds as a simple way to highly active monomers	153
6.2.2.2	Cycloaddition of Q with vinylsilanes or relative compounds	154
6.2.2.3	Cycloaddition of Q with Si-containing disubstituted alkenes/acetylenes	157
6.2.2.4	Cycloaddition of Q with Si-containing 1,2,3-trisubstituted alkenes	159
6.3	Metathesis polynorbornenes	163
6.4	Addition polymerization	183
6.4.1	Addition polynorbornenes and polynorbornenes with alkyl side groups	184
6.4.2	Silicon and germanium-substituted polynorbornenes	187
6.4.3	Composites with addition silicon-containing polytricyclononenes	205
6.5	Conclusions	209
	Acknowledgement	210
	References	210
7	Polycondensation Materials Containing Bulky Side Groups: Synthesis and Transport Properties	223
	<i>Susanta Banerjee and Deboditya Bera</i>	
7.1	Introduction	223
7.2	Synthesis of the polymers	224
7.2.1	Polyimides	224
7.2.1.1	One-step polymerization	224
7.2.1.2	Two-step polymerization	225
7.2.2	Poly(arylene ether)s (PAEs)	227
7.2.3	Aromatic polyamides (PAs)	228
7.2.3.1	Low temperature polymerization	228
7.2.3.2	High temperature polymerization	229
7.3	Effect of different bulky groups on polymer gas transport properties	229
7.3.1	Gas transport properties of the polyimides containing different bulky groups	229
7.3.2	Gas transport properties of polyamides containing different bulky groups	241
7.3.3	Gas transport properties of poly(arylene ether)s containing different bulky groups	248

7.3.4	Concluding remarks	263
	References	265
8	Gas and Vapor Transport Properties of Si-Containing and Related Polymers	271
	<i>Yuri Yampolskii</i>	
8.1	Introduction	271
8.2	Rubbery Si-containing polymers	272
8.2.1	Polysiloxanes	272
8.2.2	Siloxane-containing copolymers (block copolymers, random copolymers and graft copolymers)	274
8.2.3	Polysilmethylenes	277
8.3	Glassy Si-containing polymers	278
8.3.1	Polymers with Si-O-Si bonds in side chains	278
8.3.2	Poly(vinyltrimethyl silane) and related vinylic polymers	282
8.3.3	Metathesis norbornene polymers	285
8.3.4	Additive norbornene polymers	286
8.3.5	Polyacetylenes	290
8.3.6	Other glassy Si-containing polymers	293
8.4	Free volume in Si-containing polymers	294
8.5	Concluding remarks	296
	Acknowledgement	298
	References	298
9	Modeling of Si-Containing Polymers	307
	<i>Joel R. Fried, Timothy Dubbs, and Morteza Azizi</i>	
9.1	Introduction	307
9.2	Main-chain silicon-containing polymers	309
9.2.1	Polysiloxanes	309
9.2.2	Polysilanes and silalkylene polymers	314
9.3	Side-chain silicon-containing polymers	316
9.3.1	Poly(vinyltrimethylsilane)	316
9.3.2	Poly[1-(trimethylsilyl)-1-propyne]	317
9.3.2.1	Conformational studies	318
9.3.2.2	Simulation of gas transport	319
9.4	Conclusions	324
	Appendices	325
9.A	Molecular flexibility	325
9.B	Simulation of diffusivity	325
9.B.1	Einstein relationship	325
9.B.2	VACF method	325
9.C	Simulation of solubility: Widom method	325
9.D	Molecular mechanics force fields	326
9.D.1	DREIDING	326
9.D.2	Polymer-consistent force field (pcff)	326
9.D.3	GROMOS	326
9.D.4	COMPASS	326
	References	327

10	Pervaporation and Evapomeation with Si-Containing Polymers	335
	<i>Tadashi Uragami</i>	
10.1	Introduction	335
10.2	Structural design of Si-containing polymer membranes	335
10.2.1	Chemical design of Si-containing polymer membrane materials	336
10.2.2	Physical construction of Si-containing polymer membranes	336
10.3	Pervaporation	337
10.3.1	Principle of pervaporation	337
10.3.2	Fundamentals of pervaporation	338
10.3.3	Solution-diffusion model in pervaporation	339
10.4	Evapomeation	340
10.4.1	Principle of evapomeation	340
10.4.2	Principle of temperature-difference controlled evapomeation	341
10.5	Technology of pervaporation with Si-containing polymer membranes	342
10.5.1	Alcohol permselective membranes	342
10.5.2	Hydrocarbon permselective membranes	353
10.5.2.1	Aromatic hydrocarbon removal	353
10.5.2.2	Chlorinated hydrocarbon removal	358
10.5.3	Organic permselective membranes	360
10.5.4	Membranes for separation of organic-organic mixtures	361
10.5.5	Membranes for optical resolution	362
10.6	Technology of evapomeation with Si-containing polymer membranes	363
10.6.1	Permeation and separation by evapomeation	363
10.6.2	Concentration of ethanol by temperature-difference controlled evapomeation	364
10.7	Conclusions	365
	References	365
11	Si-Containing Polymers in Membrane Gas Separation	373
	<i>Adele Brunetti, Leonardo Melone, Enrico Drioli, and Giuseppe Barbieri</i>	
	Executive summary	373
11.1	Introduction	373
11.2	Si-containing polymer membranes used in gas separation	375
11.2.1	Silicon rubber membrane materials	375
11.2.2	Polyacetylene membrane materials	376
11.2.3	Polynorbornene membrane materials	378
11.2.4	Other Si-containing membrane materials	378
11.3	Separations	379
11.4	Membrane modules	381
11.5	Competing technologies for separation of gases	384
11.6	Applications	385
11.6.1	Air separation	385
11.6.2	Hydrogen separation	386
11.6.3	Hydrocarbon separation	390
11.6.4	VOC separation	392
	References	393
	Index	399